# Hearts Hands Phone Holder

## 3D MODEL DESCRIPTION

We heart you so much we even got you a heart of hands to hold your phone and your pictures!
This lovely model was designed by KozaDesign

- This STL file is recommended for FDM Printers!
- 3D Printing Time Based on **Ender 3**: 14 Hours 49 Minutes **(will vary accord to you printer model)**
- Approximately Height: 10 cm

## 3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height:** 0.12 mm
- **Recommended Layer Height:** 0.12 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

**The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.**

***Happy Printing!***

© 2023 STLFLIX